

产品质量证明书 Inspection Certificate

东莞市奥泰特殊钢材有限公司
Dongguan Otai Special Steel Limited

证书编号Certificate No: CDGZDGT201909200005

钢号 Steel Grade		发票号 Comercial Invoice Number						交货状态 Delivery Condition						
HOT FORGED STAINLESS ROUND BARS 1.2083		CI-1443929-01						Forged; Turned; Q+T						
序号 No	尺寸 Size	数量 Qty(Pcs)	炉号 Heat No	化学元素Chemical Composition(%)										
				C (%)	Si (%)	Mn (%)	P (%)	S (%)	Cr (%)	Mo (%)	Ni (%)	Ti (%)	Cu (%)	
1	Φ150*4700mm	1	K197129V	0.19	0.599	0.577	0.026	0.019	12.404	-	-	-	-	
2	Φ150*4900mm	1	K197129V	0.19	0.599	0.577	0.026	0.019	12.404	-	-	-	-	
3	Φ180*3440mm	1	K197129V	0.19	0.599	0.577	0.026	0.019	12.404	-	-	-	-	
4	Φ180*3495mm	1	K197129V	0.19	0.599	0.577	0.026	0.019	12.404	-	-	-	-	
5	Φ200*2805mm	1	K197150V	0.183	0.671	0.503	0.028	0.02	12.258	-	-	-	-	
6	Φ200*2815mm	1	K197150V	0.183	0.671	0.503	0.028	0.02	12.258	-	-	-	-	
7	Φ210*2680mm	1	K197150V	0.183	0.671	0.503	0.028	0.02	12.258	-	-	-	-	
8	Φ210*2670mm	1	K197150V	0.183	0.671	0.503	0.028	0.02	12.258	-	-	-	-	
9	Φ260*1775mm	1	K197129V	0.19	0.599	0.577	0.026	0.019	12.404	-	-	-	-	
物理检验 Physical Inspection														
低倍组织 Macroscopic Structure		非金属夹杂物 Nonmetallic Inclusions								脱碳层(mm) Decarburization	晶粒度 Grain Size (Grade)		淬+回火硬度 (HB) Quenched-Tempered Hardness	
中心疏松 Central Porosity	锭型偏析 Pattern Segregation	A		B		C		D		合格(OK)	合格(OK)		285	
-	-	T	H	T	H	T	H	T	H					
非晶碳化物不均匀度 Eutectic Carbides Distribution	脱碳层mm Decarb	显微组织 Microstructure		显微偏析 Segregation		直径偏差mm Thickness Tolerance		长度偏差mm Length Tolerance		表面质量 Surface Quality		超声波探伤 Ultrasonic Inspection (SEP 1921-84)		
-	-	-		合格(OK)		合格(OK)		合格(OK)		合格(OK)		合格(OK)		
本产品已按上述要求进行制造和检验,其结果符合要求,特此证明。 We hereby certify that material described herein has manufactured and tested with satisfactory results in accordance with the requirements of the above material SPEC.										签发单位 (盖章) 日期: 2019-09-20				

质检科Quality Control Dept 电话Tel: 769-88705839 FAX: 769-88705839

Inspector:

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